



CNC Turning Capacities

Bar feed live tooling turning up to 4" diameter and 4 axes

Bar feed without live tooling turning up to 2.75" diameter

Horizontal chucking up to 20" diameter

Vertical turning up to 27" diameter

Toolroom CNC turning & manual turning

CNC Milling

High speed drill & tapping

4 Axis Robotic milling

4 Axis Vertical milling up to 30 X 86"

4 Axis Multi-pallet production milling up to 6 pallets and 120-piece tooling capacity.

Toolroom CNC & manual milling.

Gear Machining & Broaching

CNC gear cutting up to 8" diameter X 20" long

Pull broaching up to 60" long

Grinding

CNC cylindrical grinding up to 13" diameter X 20" long

Surface Grinding up to 8" X 18"

Manual honing

Laser marking

Wire EDM & Small hole EDM

Up to 15.7" X 23.6" X 12.2"

Quality Assurance

ISO 9001:2015

CNC CMM up to 47" x 39" x 29"

Handheld laser CMM up to 6 X 6 feet

Hardness testers

Temperature regulated Quality lab with over 1100 calibrated gages

Optical comparators